

# PB FLATWORK IRONERS **POWERING DETAILS**

PB/PBP5119 PB/PBP5125 PB/PBP5132 PB3215 PB3221





LAUNDRY EQUIPMENT

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## THE EXCELLENCE IS IN THE DETAIL

Let your customers experience excellence in all its details and enjoy the benefits of professional ironing in your business.



## QUALITY

Girbau's exclusive kinematic strap tensioning system maintains a uniform ironing cylinder pressure, resulting in an excellent finish.

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### RELIABILITY

Twenty years' experience in the industry, with thousands of flatwork ironers operating in businesses around the world, provides clear proof of the reliability of Girbau ironers.



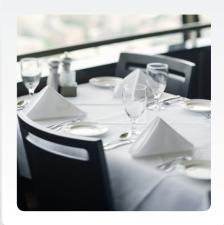
### SAFETY

The hand guard protection system ensures operator safety. A double sensor monitors the active and rest position with an initial check at each startup.

## RISING TO THE CHALLENGE

The leitmotiv of Girbau ironers is to aid ironing in order to improve the laundry's productivity. It may seem obvious, but the PB spring from this philosophy, i.e. questioning repeatedly what the best way to improve the machines is in order to meet this challenge.

Only then can the result be understood: productivity, ergonomics and safety - all working together to achieve quality and costeffectiveness.



## WE TAKE GREAT CARE OVER THE DETAILS

Feel the crisp freshly ironed sheets on your skin, lay in bed wrapped in a comfy quilt, set out a napkin and observe the geometry of its folds, or see how a perfect tablecloth makes a dinner much more special. Can anyone doubt the power of details? Does anyone doubt how every detail in each article of linen can become a sensation?

Girbau's ironers seduce by their details, by the finish they give to the linen. This is why we design our equipment down to the last detail, as befits equipment destined to become every laundry's badge of honour.

Because we want our customers to feel the essence of the detail.



Auto
SPEED

### AUTOSPEED

The Autospeed system automatically adjusts the ironing speed depending on the type of linen and the degree of dampness. With Autospeed an even temperature is rapidly achieved.

The result: **even ironing.** The new sensor assembly provides more accuracy, reliability and



### **OPTI FEED**

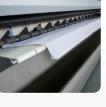
durability.

This indicates the feeder area with the highest temperature in real-time, in order to take the fullest advantage of the heat energy and increase productivity.



### ERGONOMICS

The position and width of the feeding table where the linen is positioned, and good foot access under the table make for effortless ironing operations. The operator can maintain a comfortable and natural position while working, thereby avoiding unnecessary stress.







A system of photocells where the linen enters and exits calculates the total length of the article. There is no need to enter the measurements for the item. Folding can be fully automatic. \*PBP models

### PRODUCTIVITY

The entry and exit of linen at the front allows one person to iron articles at high speed and with the desired residual moisture content.

### GAS HEATING PERFORMANCE

Improved performance of the two burner systems available:

**Atmospheric:** an improved performance compared to earlier PS ironers (more than 20 years in the market), by meticulously optimising and improving the internal burner.



**Premix burner\*:** burner option for increasing power by using radiation to spread the heat energy inside the roller. \* Optional radiant burner for PB51





## A PATENT THAT SETS US APART

The kinematic strap tensioning system patented by Girbau is one of the key factors in explaining the quality of the finish obtained in PB ironers.

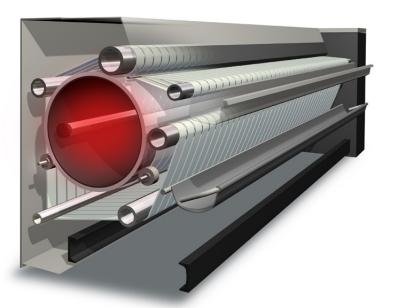
This system is based on a permanent balance of tensions and weights between different cylinders that achieves permanent tensioning of the straps. The system uses the movement of the straps along the rollers to rebalance these in order to maintain an even tension.

The strap tension is a key feature of PB ironers.

### **EVEN IRONING**

In ironing, uniformity (either of movement, straps tension or temperature) means higher quality.

The maintenance operations to tension the bands are much fewer than in other ironers on the market.



### CONTACT ANGLE

A greater angle of contact between the linen and the cylinder provides a greater ironing surface than with other manufacturers.





## CARE TOUCH ROLL

A roller with a chrome surface coating that achieves excellent ironing quality, extends the life of the fabric, and is also highly resistant to corrosion even after periods of inactivity.

## DESIGNED TO LAST

GIRBAU

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### RELIABILITY

The larger diameter of the feeding straps traction roller, provides greater grip and reliability.

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### ROBUSTNESS

The ironer's safety covers are metal, and therefore more hard-wearing. The cylinder is made of machined steel with mirror polishing and chrome plating. The bearings are lubricated with grease that is permanently temperature resistant.

### MAINTENANCE

All parts of the machine are extremely accessible, thereby aiding maintenance.

The cylinder support wheels have a profile designed to enable optimum contact with the central cylinder. Made from a material with a high technical performance, high mechanical resistance, low friction and resistance to high temperatures, they ensure smooth running without the need for lubrication or maintenance (PB/PBP51).

### **MECHANICAL FAULTS**

The gear motor and inverter incorporate the latest technological improvements on the market. The assembly provides improved transmission, more speed ranges and less wear.

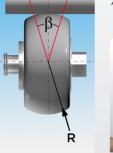
(See the gear motor speed options in the specifications table)



▲ Pressure-transmitter



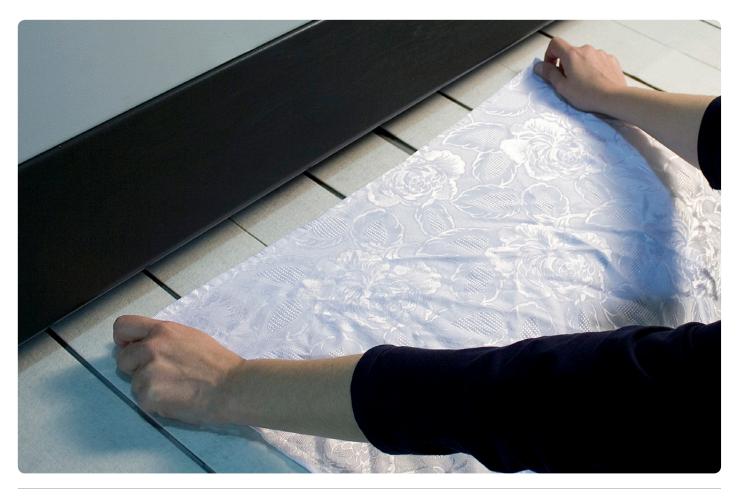
▲ Suction fan assembly



▲Cylinder support wheels



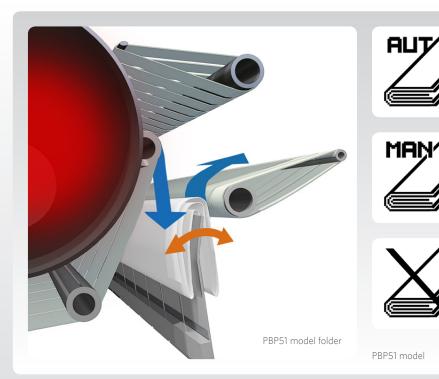
▲ Safety covers



ERGONOMICS, SAFETY AND PRECISION - ALL FOR AN IMPROVED WORK ENVIRONMENT



▲ Wide feeding area





 Easy programming using Inteli control (PB51)

✓ Easy access for maintenance work





## ASSISTING IRONING TO IMPROVE PRODUCTIVITY

Understanding ironing as a process and not as a simple activity is what makes PB ironers different. We have analysed every step of the operating process, and at every step we have looked for mechanisms that help to make the ironing operation more cost-effective, productive, comfortable and safe.

In PB ironers you will find the best assistant for improving the productivity of your laundry.

## ±

## ACCESSIBILITY

The lint filter is easy to clean. The metal side covers make for easy maintenance operations.



## COMFORT

The width of the linen feeding table allows the operator to work comfortably and increase productivity.

## **STEAM AND NOISE**

Steam exhaust provides a more pleasant work environment with less heat and lower noise levels in the environment, while improving performance.



## INFORMATION AND CONTROL IS EASY

The secret of great ironing is not simply a matter of pure mechanics. Good programming and control of the parameters such as temperature, speed, or folding, are key to the development process.

A PB ironer is easy to control. The operator understands quickly and intuitively what is happening at all times. A system of easily understood icons accurately indicates the program, the real and the programmed temperature, the speed and the length of the article.



# PB FLATWORK IRONERS



MODEL				PB3215	PB3221	PB5119 PBP5119	PB5125 PBP5125	PB5132 PBP5132
Power	Roller mo	tor (50 Hz)	kW	0,25		0,55		-
	Extraction motor (50Hz)		kW	0,30				
Heating	Electric	Electric heating power **	kW	15,01	21,13	34,3	44,9	57,3
		Evaporation	l/h (c.f.h.)	15,0 (0,5)	20,0 (0,7)	30,0 (1,1)	40,0 (1,4)	50,0 (1,8)
	Gas	Gas power Atmospheric Burner	kW (B.T.U./h)Hi*	22,3 (76.091)	30,5 (104.070)	39,9 (136.144)	51,5 (175.725)	69,6 (237.485
		Evaporation	l/h (c.f.h.)	15,0 (0,5)	2,0 (0,7)	30,0 (1,1)	40,0 (1,4)	60,0 (2,1)
		Gas power Premix Burner	kW (B.T.U./h)Hi*	25,0 (85,304)	33,3 (113.624)	46,9 (160.029)	60,1 (205.070)	80,9 (276.04
		Evaporation	l/h (c.f.h.)	18,5 (0,7)	25,0 (0,9)	37,5 (1,3)	50,0 (1,8)	73,0 (2,6)
	Steam	Steam power	kW (B.T.U./h)	-		48,8 (166.513)	65,0 (221.789)	81,4 (277.748
		Evaporation	l/h (c.f.h.)	-		42,0 (1,5)	56,0 (2)	70,0 (2,5)
Voltage	Electric 3Ph 50Hz (V) 3Ph 60Hz (V)		200-220-230-240-380-400-415					
			3Ph 60Hz (V)	200-208-220-240-380-415				
	Gas-Steam 2Ph 50Hz (V)		2Ph 50Hz (V)	380-400-415				
			2Ph 60Hz (V)	415-440-480				
			1Ph 50Hz (V)	200-220-230-240				
			1Ph 60Hz (V)	200-208-220-240				
Options	Folder			- PBP Model				
	Double photocell assembly			-		No Yes		
	High Speed option			Yes				
Dimensions	Cylinder diameter mm (in.)			325 (12,8) 510 (20,1)				
and weights	Useful length of cylinder		mm (in.)	1.540 (60,6)	2.120 (83,5)	1.900 (74,8)	2.530 (99,6)	3.165 (124,6)
	Speed		m/min (ft/min)	1 - 5 (3-16)		1 - 9 (3-30)		
	High Speed option		m/min (ft/min)	1 - 11 (3-36) 1 - 15 (3-49)				
	Noise level dB (		dB (A)	< 70			-	
	Net weight G - E		PB kg (lbs)	459 (1.012)	561 (1.237)	1.035 (2.282)	1.265 (2.788)	1.423 (3.137)
			PBP kg (lbs)	-		1.132 (2.496)	1.392 (3.069)	1.586 (3.497)
	Net weight V		PB kg (lbs)	-		1.145 (2.525)	1.375 (3.031)	1.533 (3.379)
			PBP kg (lbs)	-		1.242 (2.739)	1.502 (3.312)	1.696 (3.739)
	Gross weight G - E Gross weight V		PB kg (lbs)	617 (1.360)	740 (1.630)	1.285 (2.834)	1.560 (3.439)	1.758 (3.876)
			PBP kg (lbs)	-		1.397 (3.080)	1.712 (3.775)	1.946 (4.290)
			PB kg (lbs)	-		1.395 (3.076)	1.670 (3.681)	1.868 (4.118)
			PBP kg (lbs)	-		1.507 (3.323) 1.822 (4.017) 2.056 (4.533)		
	Height H		mm (in.)	1.416 (55,7)	2.005 (11.1)	1.630 (64,2)	2 470 404 40	4100 // // 51
	Width L Depth P		mm (in.)	2.313 (91,1)	2.895 (114)	2.837 (111,7)	3.470 (136,6)	4.103 (161,5)

\* Hi - Lower heating value / \*\* Output calculated at 380V III

GIRBAU S.A. reserves the right to change design and/or specification without notice



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